

# HOUSFLOW Catalog



**CHDA Series - Sanitary Single-Round Liquid Filter Housings** 

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- **CHDB Series Sanitary Multi-Round Liquid Filter Housings**
- **CHDC Series Sanitary In-Line Filter Housings**
- **CHDD Series Sanitary Gas Filter Housings**
- **CHDE Series Sanitary Vent Filter Housings**
- **CHDH Series Sanitary Depth-Stack Filter Housings**
- **CHDM Series High Flow Filter Housings**
- **CHDN Series Bag Filter Housings**
- **CHDSBC Series Multi-Cartridge Liquid Filter Housings**

# **CHDA Series - Sanitary Single-Round Liquid Filter Housings**



Sanitary Single-Round Liquid Filter Housings are designed to meet requirements for sanitary construction with smooth crevice-free welding and TC-type sanitary connections. Easy to clean and disassemble. Suitable for low flow rate applications with low-to-medium pressure conditions. This design is widely used in pharmaceutical, bio-technology, and food/beverage industries.

#### **Features**

- Ultra-high degree of polishing: Internal: Ra≤0.3µm; External: Ra≤ 0.4µm
- Meets GMP standards with smooth crevice-free welding and sanitary design. Excellent cleanability & liquid drainage.
- Vent/Drain Port: The threaded sleeve is separated from stepped hose barb, so the connection tube will not rotate when venting or draining.
- A strengthened closure clamp allows a maximum operating pressure of 1.0MPa.
- With a small footprint and ease of disassembly, this series is ideally suited for use in the manufacture of pharmaceutical and food/beverage products.
- The heavy-duty housing legs have strengthened threads for stability and ruggedness. Adjustable nuts on the legs allow height adjustment for installation convenience.
- Suitable for Suitable for Clean-in-Place and Steam-in Place processes.
- Compatible with cartridge connection for 222 and 226.
- Optional N6 drain port (sampling port).

#### **Surface Finish**

Finish Processing Options:

Polish Quality:

#### **Materials**

Shell Options: Drain/Vent Port: Tri-Clamp: Stabilizer Blade: Seal Materials: Electropolished Mech. Polished Internal:  $Ra \le 0.3 \mu m$  External:  $Ra \le 0.4 \mu m$ 

304 or 316L Stainless Steel 304, 316L 304 304 Silicone, FKM, EPDM

#### **Operating Conditions**

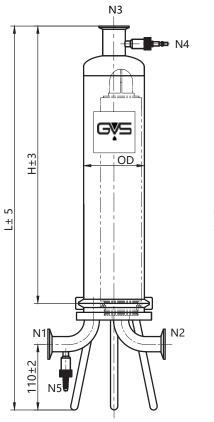
Max. Operating Pressure:	1.0MPa (150psi)
Max.Operating Temperature:	140°C (284°F)

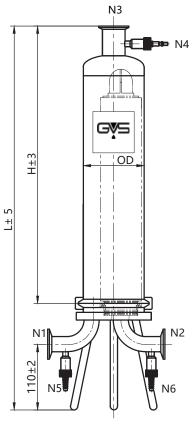
#### **Connection**

		T de la com
	Shell Connection:	Tri-clamp
teel	Inlet & Outlet (N1, N2):	1" Tri-clamp(T25)
	Vent Port(N4):	Sanitary hose barb valve fit
		with integrity test interface
	Drain Port (N5, N6):	Sanitary hose barb valve for
		8mm i.D. tubing
	Pressure Gauge Port(N3):	1.5" Tri-clamp

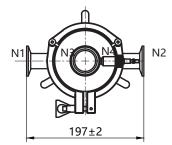
#### **Applications**

- Pharmaceuticals: filtration of injectables, LVPs, water for injection, antibiotics, and other biological products
- Food and beverage: filtration of beer, wine, distilled spirits, juices, syrups, and drinking water
- Petrochemical industry: filtration of oilfield water, organic solvents, acids, and alkaline fluids
- Microelectronics: pre-filtration of high-purity water





Type B



Housing height (mm) Cartridge length	н	L
5"	240	420
10"	370	550
20"	620	800
30"	870	1,050

Type A (N6-free)

Eg.=>CHDAAQJ0105T25SEEY

ORDERING INFORMATION									
Series	Connection	Shell Material	Length	Seal Material	Surface Finish (internal)	Surface Finish (external)			
CHDAA=CHDA Series Filter Housings(N6-free) CHDAB=CHDA Series Filter Housings	Q = 226 / Fin P = 222 / Fin T = 226 / Flat M = 222 / Fla	K=316L	05 = 5" 10 = 10" 20 = 20" 30 = 30" 40 = 40"	S=Silicone E=EPDM V=FKM	E=Electropolished M=Mech. Polished	E=Electropolished M=Mech. Polished			

# **CHDB Series - Sanitary Multi-Round Liquid Filter Housings**



Sanitary Multi-Round Liquid Filter Housings are designed to meet requirements for sanitary construction with smooth crevice-free welding and TC-type sanitary connections. Easy to clean and disassemble. Suitable for higher flow rate applications with low-to-medium pressure conditions. This design is widely used in pharmaceutical, bio-technology, and food/beverage industries. The internal surface can be finely polished down to Ra≤0.3µm.

#### **Features**

- Ultra-high degree of polishing: Internal: Ra≤0.3µm; External: Ra≤0.4µm
- Meets GMP standards with smooth crevice-free welding and sanitary design. Excellent cleanability & liquid drainage.
- Vent port feature: Tri-clamp connection for convenience.
- A strengthened closure clamp allows a maximum operating pressure of 1.0MPa.
- The faceplate can be made detachable for full-surface cleaning.
- Suitable for CIP and SIP processes.
- Compatible with cartridge connection for 222 and 226.
- Optional N6 drain port (sampling port).

#### **Surface Finish**

Polish Quality:

**Materials** 

Shell Options: Drain/Vent Port: Tri-Clamp:

Stabilizer Blade: Seal Materials:

Finish Processing Options:

#### **Operating Conditions**

Electropolished	Max. Operating Pressure:	1.0MPa (150psi)
Mech. Polished	Max.Operating Temperature:	140°C (284°F)
Internal: $Ra \le 0.3 \mu m$		
External: Ra $\leq 0.4 \mu m$	Connection	
	Shell Connection:	Flange eyebolt
304 or 316L Stainless Steel	Inlet & Outlet (N1, N2):	1.5'', 2'', 2.5'' Tri-clamp
304 or 316L	Vent Port(N4):	Sanitary hose barb valve fit
304		with integrity test interface
304	Drain Port (N5, N6):	Sanitary hose barb valve for

Pressure Gauge Port(N3):

8mm i.D. tubing

1.5" Tri-clamp

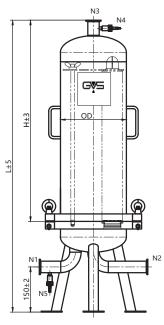
#### **Applications**

- Pharmaceuticals: filtration of injectables, LVPs, water for injection, antibiotics, and other biological products.
- Food and beverage: filtration of beer, wine, distilled spirits, juices, syrups, and drinking water.
- Petrochemical industry: filtration of oilfield water, organic solvents, acids, and alkaline fluids.

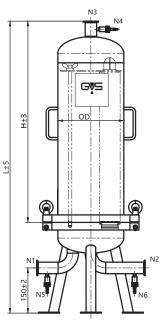
Silicone, FKM, EPDM

Microelectronics: pre-filtration of high-purity water

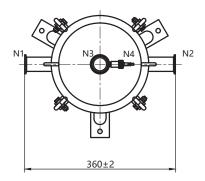
#### **3-Round**



Type A (N6-free)







Housing height (mm) Cartridge length	н	L
10"	418	720
20"	668	970
30"	918	1,220
40"	1,168	1,470

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N3

**S** 

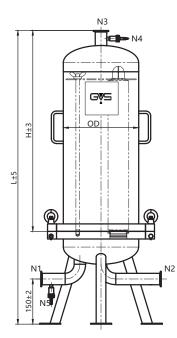
N4

N2

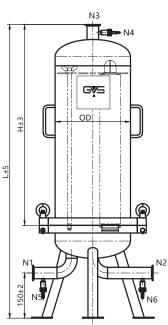
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N1

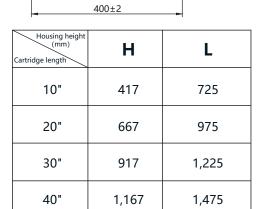
#### 5-Round



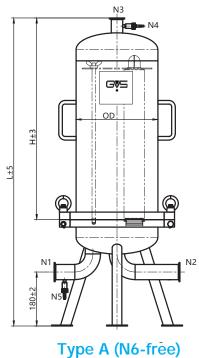
Type A (N6-free)

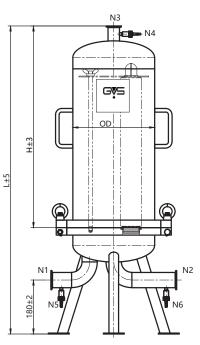


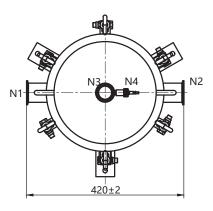




#### 7-Round

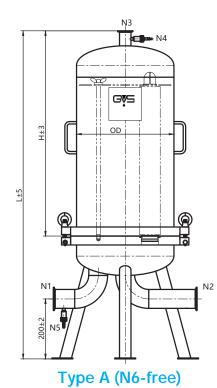


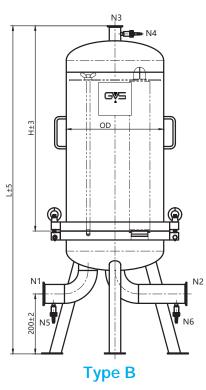


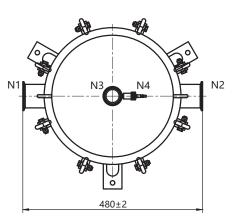


Housing height (mm) Cartridge length	н	L
10"	423	778
20"	673	1,028
30"	923	1,278
40"	1,173	1,528

#### 9-Round



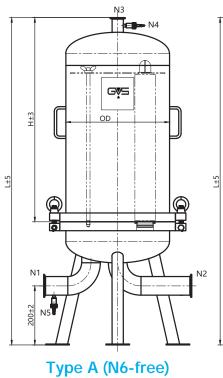


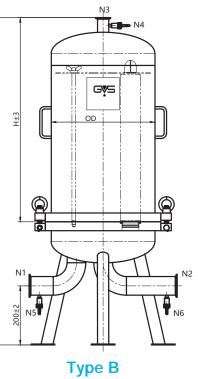


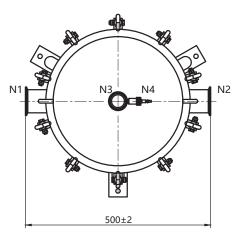
Housing height (mm) Cartridge length	н	L
10"	436	846
20"	686	1,096
30"	936	1,346
40"	1,186	1,596

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### 12-Round







Housing height (mm) Cartridge length	н	L
10"	442	858
20"	692	1,108
30"	942	1,358
40"	1,192	1,608

#### Eg.=>CHDBAQJ0310T38SEEY

ORDERING INFORMATION								
Series	Connection	Shell Material	Number Round	Length	Inlet&Outlet	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDBA=B Series Filter	Q = 226 / Fin	J=304	03 = 3	10 = 10"	T38=TC 1.5"(Only for	S=Silicone	E=Electropolished	E=Electropolished
Housings(N6-free)	P = 222 / Fin	K=316L	05= 5	20 = 20"	3 cartridges)	E=EPDM	M=Mech. Polished	M=Mech. Polished
CHDBB=B Series Filter	T = 226 / Flat		07 = 7	30 = 30"	T50=TC 2"	V=FKM		
Housings	M = 222 / Flat		09 = 9	40 = 40"	(for 5, 7 cartridges)			
			12 = 12		T63=TC 2.5"( for 9, 12	2		
					cartridges)			

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# **CHDC Series - Sanitary In-Line Filter Housings**



Sanitary In-Line Filter Housings are the ideal choice when the application calls for a compact and cost-effective design. Suitable for filtration of liquids and gases. Uses a convenient clamp body closure and drain/vent ports.

#### **Features**

- Ultra-high degree of polishing: Internal:  $Ra \le 0.3 \mu m$ ; External:  $Ra \le 0.4 \mu m$
- Meets GMP standards with smooth crevice-free welding and sanitary design.
- Excellent cleanability & liquid drainage.
- Vent/Drain Valve: the threaded sleeve is separated from stepped hose barb, so the connection tube will not rotate when venting or draining.
- A strengthened closure clamp allows a maximum operating pressure of 1.0MPa.
- Compatible with cartridge connection for 222 and 226.

#### **Surface Finish**

Finish Processing Options:

Polish Quality:

#### **Materials**

Shell Options: Drain/Vent Port: Tri-Clamp: Seal Materials: Electropolished Mech. Polished Internal: Ra  $\leq 0.3 \mu m$  External: Ra  $\leq 0.4 \mu m$ 

304, 316L Stainless Steel 304, 316L 304 Silicone, FKM, EPDM

#### **Operating Conditions**

Max. Operating Pressure:1.0MPa (150psi)Max.Operating Temperature:140°C (284°F)

#### Connection

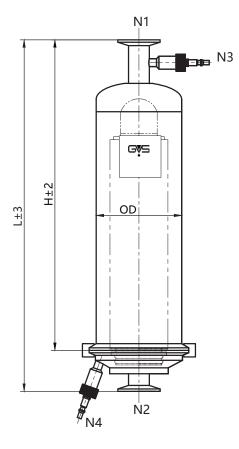
Shell Connection: Inlet & Outlet (N1, N2): Vent Port(N3):

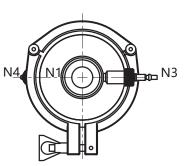
Drain Port (N4):

Tri-clamp 1''Tri-clamp (T25) Sanitary hose barb valve fit with integrity test interface Sanitary hose barb valve for 8mm i.D. tubing

#### **Applications**

- Particle filtration of pipeline liquids.
- In-line gas filtration or as a respirator.
- Filtration of beverages, edible oils, etc.





Housing length (mm) Cartridge length	н	L
5"	238	288
10"	368	418
20"	618	668
30"	868	918
40"	1,118	1,168

#### Eg.=>CHDCQJ0105T25SEEY

ORDERING INFORMATION								
Series	Connection	Shell Material	Length	Seal Material	Surface Finish (internal)	Surface Finish (external)		
CHDC=Sanitary In-Line Filter Housing	Q = 226 / Fin P = 222 / Fin T = 226 / Flat M = 222 / Flat	J=304 K=316L	05 = 5" 10 = 10" 20 = 20" 30 = 30" 40 = 40"	S=Silicone E=EPDM V=FKM	E=Electropolished M=Mech. Polished	I		

# **CHDD Series - Sanitary Gas Filter Housings**



Sanitary Gas Filter Housings are suitable for removal of particulate from gas streams. When used with appropriate sterilizing-grade filter cartridges, the combination can be used in high-purity sterile gas filtration.

#### **Features**

- Ultra-fine polishing: Internal: Ra≤0.3µm; External: Ra≤ 0.4µm
- Accepts 226-style cartridges with locking tabs to assure safe and secure sealing performance.
- The Tri-Clamp body connection allows easy servicing and cartridge change-out.
- Compatible with cartridge connection for 222 and 226, the housing is applied in high-purity, high-temperature, aseptic, fermentation, etc.

our luoc i mish	Su	rface	Finish	
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Finish Processing Options:

Polish Quality:

Electropolished Mech. Polished Internal:  $Ra \le 0.3 \mu m$ External: Ra  $\leq$  0.4µm

#### **Operating Conditions**

Max. Operating Pressure:

#### **Connection**

**Materials** 

Shell Options: Drain Port: Tri-clamp: Stabilizer Blade: Seal Materials:

304 or 316L Stainless Steel 304 or 316L 304 304 Silicone, FKM, EPDM

Shell Connection: Inlet & Outlet (N1, N2):

Pressure Gauge Port(N3): Drain Port(N4):

0.6MPa (90psi, Tri-clamp) Max.Operating Temperature: 1.0MPa (150psi, Flange) 140°C (284°F)

> Tri-clamp or Flange 1", 1.5"Tri-clamp or DN25/ DN50 Flange(PL-RF, HG/ T20592-2009 PN16) M14\*1.5Thread FNPT1/4"Thread

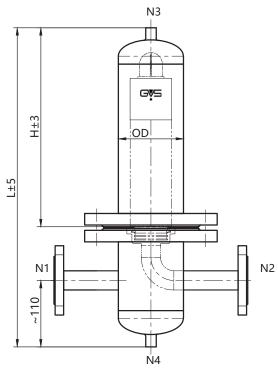
#### **Applications**

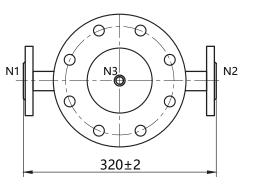
- Pharmaceuticals: gas sterilization and air/gas filtration in the production of biological products
- Food and beverage: gas sterilization and air/gas filtration in the production of food, beverages, and fermented products
- Chemical industry: filtration of industrial gases such as coal gas, hydrogen, nitrogen, and natural gas, among others
- Laboratory: environmental air filtration

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ORDERING INFORMATION							
Series	Connection	Shell Material	Length	Inlet&Outlet	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDD=Sanitary	Q = 226 / Fin	J=304	05= 5"	T25=TC 1"	S=Silicone	E=Electropolished	E=Electropolished
Gas Filter Housing	P = 222 / Fin	K=316L	10 = 10"	T38=TC1.5"	E=EPDM	M=Mech. Polished	M=Mech. Polished
	T = 226 / Flat		20 = 20"	F25=Flange DN25	V=FKM		
	M = 222 / Flat		30 = 30"	F50=Flange DN50			
			40 = 40"				

#### Eq.=>CHDD0J0110T25SEEY

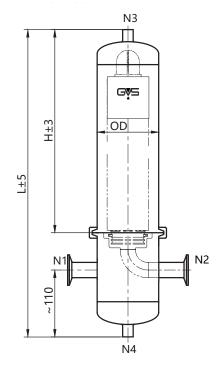
Flange Type

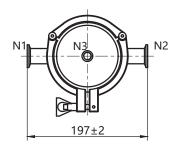




Housing height (mm) Cartridge length	н	L
5"	210	410
10"	340	540
20"	590	790
30"	840	1,040
40"	1,090	1,290

#### Tri-clamp Type





Housing height (mm) Cartridge length	н	L
5"	208	380
10"	338	510
20"	588	760
30"	838	1,010
40"	1,088	1,260

# **CHDE Series - Sanitary Vent Filter Housings**



Sanitary Vent Filter Housings are comply with sanitary vessel design requirements. Suitable for gas sterilization filtration in the pharmaceutical and food industries. The top elbow is intended to prevent large particles and debris from entering the housing.

#### **Features**

- Ultra-fine polishing: Internal: Ra≤0.3µm, External: Ra≤0.4µm
- Complies with GMP standards.
- Excellent cleanability.
- Design prevents accumulation of liquid.
- Top elbow prevents external particles and debris from entering the housing.
- The vent filter housings are available in single-opening A and top elbow B model, compatible with cartridge connec-tion for 222 and 226.

<b>Surface</b>	Finiel	h
Juilauc	1 11131	

Finish Processing Options:

#### **Operating Conditions**

Max. Operating Pressure: 1.0MPa(10bar/150psi) Max.Operating Temperature: 140°C (284 °F )

#### Connection

#### **Materials**

Polish Quality:

Shell Options:304 or 316L Stainless SteelClamp:304 Stainless SteelSeal Materials:Silicone, FKM, EPDM

Shell Connection: Outlet&Inlet (N1, N2):

Clamp Tri-clamp 1''(T25)

#### **Applications**

• Allows sterile filtration of vented gas flow in the production and storage of:

Electropolished

Mech. Polished

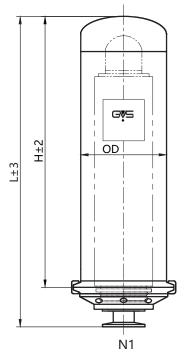
Internal:  $Ra \le 0.3 \mu m$ External:  $Ra \le 0.4 \mu m$ 

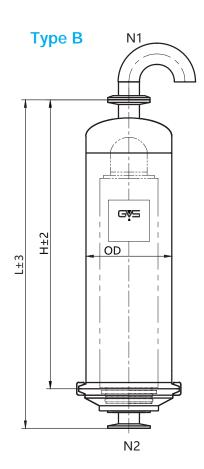
- Pharmaceutical and bio-technology products
- Fermentation process products
- Food, beverages, potable water

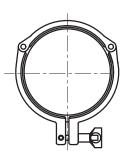
#### Eg.=>CHDEAQJ0110T25SEEY

ORDERING INFORMATION						
Series	Connection	Shell Material	Length	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDEA = Vent Filter Housing Type A	Q = 226 / Fin	J=304	05 = 5"	S=Silicone	E=Electropolished	E=Electropolished
CHDEB = Vent Filter Housing Type B	P = 222 / Fin	K=316L	10 = 10"	E=EPDM	M=Mech. Polished	M=Mech. Polished
	T = 226 / Flat		20 = 20"	V=FKM		
	M = 222 / Flat		30 = 30"			
			40 = 40"			

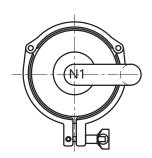








Housing height (mm) Cartridge length	н	L
5"	210	260
10"	340	390
20"	590	640
30"	840	890
40"	1,090	1,140



Housing height (mm) Cartridge length	Н	L
5"	188	238
10"	318	368
20"	568	618
30"	818	868
40"	1,068	1,118

# **CHDH Series - Sanitary Depth-Stack Filter Housings**



Finish Processing Options: Electropolished

Sanitary Depth-Stack Filter Housings are a new type of depth-stack filter housing. Designed to meet requirements for sanitary construction with smooth crevice-free welding and TC-type sanitary connections. Easy to clean and disassemble. The co-linear inlet and outlet flow paths beneath the vessel shell serve to minimize liquid turbulence. Available for 8", 12" and 16" diameter cartridges up to four high modules to meet high flow rates requirements.

#### **Features**

- Ultra-high degree of polishing: Internal: Ra≤0.3µm; External: Ra≤0.4µm
- Liquid turbulence is minimized with co-linear inlet-outlet porting beneath the housing shell.
- Specially designed drain valves can optionally be installed on the inlet and outlet ports for easy liquid drainage.
- Allows vertical stacking of up to four depth-stack cartridges and provides high flow rates at high retention efficiency.
- Segmented cartridge design makes it more convenient to replace depthstack cartridges and helps to reduce liquid loss.
- The housing is fitted with DOE and stack with support plates part or handle, 3 modules for 8" and 4 modules for 12" and 16".
- Optional N6 drain port (Sampling port).

#### **Surface Finish**

Polish Quality:

**Materials** 

Shell Options: Vent Port:

Seal Materials:

Evebolts:

Legs:

#### **Operating Conditions**

Electropolished	Max. Operating Pressure:	1.0MPa (10bar150psi)
Mech. Polished	Max.Operating Temperature:	80°C (176°F)
Internal: $Ra \le 0.3 \mu m$		

#### Connection

204 or 2161 Staiplage Steel	Shell Connection:	Eyebolt
304 or 316L Stainless Steel	Inlet & Outlet (N1,N2):	Tri-clamp
304 or 316L	Vent Port(N4):	Sanitary hose barb valve fit
304		with integrity test interface
304	Drain Port (N5, N6):	Sanitary hose barb valve for
Silicone, FKM, EPDM		8mm i.D. tubing
	Pressure Gauge (N3):	1.5" TC

#### **Applications**

- Pharmaceuticals: filtration of injectables, LVPs, water for injection, and other biological products
- Food and beverage: filtration of beer, wine, and distilled spirits, juices, syrups, and edible oils
- Chemical industry: filtration of grease and dirt, sludge, and gelatinous materials

External:  $Ra \le 0.4 \mu m$ 

#### **Cartridge Sealing System**

A spring-loaded sealing system provides optimal sealing compression to help prevent filter bypass even under the most arduous process conditions.

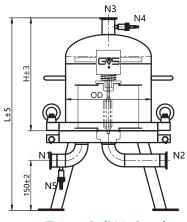


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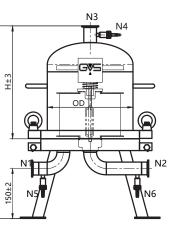


### **Dimensions (mm)**

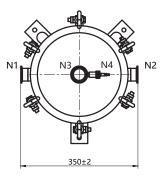




Type A (N6-free)

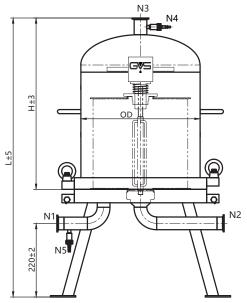


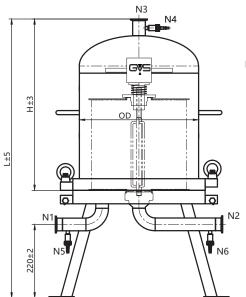
Type B

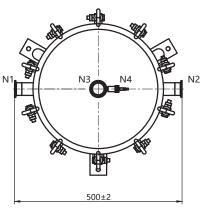


Housing height (mm) Cells	н	L
8	337	572
16	477	712
24	617	852

**12''** 





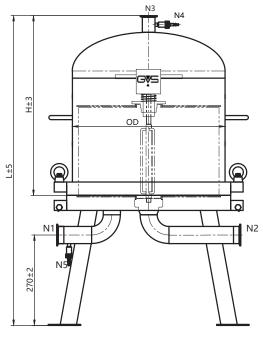


Housing height (mm) Cells	н	L
16	512	825
32	792	1,105
48	1,072	1,385
64	1,352	1,665

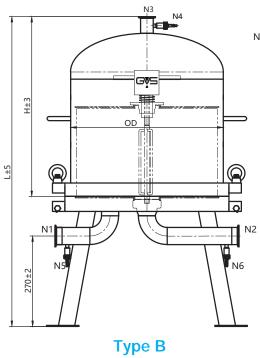
Type A (N6-free)

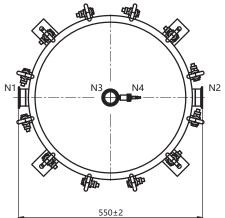
Type B

16″



Type A (N6-free)

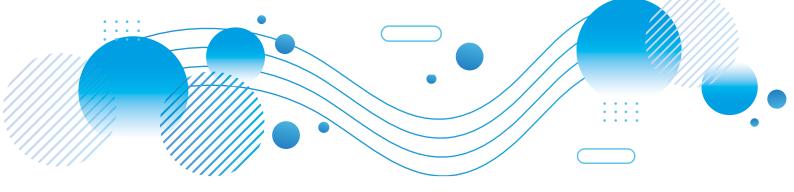




Housing height (mm) Cells	н	L
16	537	915
32	817	1,195
48	1,097	1,475
64	1,377	1,755

#### Eg.=>CHDHAFJ0801T38SEEY

	ORDERING INFORMATION						
Series	Shell Material	OD	Cells	Inlet&Outlet	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDHA = H Series Filter	J=304	08= 8"	01= 8(8")	T38=TC1.5"/ for	S=Silicone	E=Electropolished	E=Electropolished
Housings(N6-free)	K=316L	12 = 12"	05= 16	8",12"	E=EPDM	M=Mech. Polished	M=Mech. Polished
CHDHB = H Series Filter		16 = 16"	07 = 24(8")	T50=TC2"/ for 16"	V=FKM		
Housings			10 = 32(12",1	6")			
			13 = 48(12",1	6")			
			15 = 64(12",10	6")			



# **CHDM Series - High Flow Filter Housings**



CHDM Series - High Flow vertical Filter Housings are designed to accommodate GVS HF series High Flow filter cartridges intended for use primarily for higher fluid flow applications, especially in water treatment. Housings are available in a range of sizes accommodating from 1 to 5 cartridges in lengths of 40". Constructed of high quality 304 or 316L stainless steel suitable for use in high temperatures, with tolerance to acids, alkalis, and organic chemicals. The vertical option minimizes the system's footprint. Customized configurations are available to suit customers' specific needs.

#### **Features**

- Using quality stainless steel components to build allhousings, ensures consistent quality and performance.
- Large cartridge size with expansive filtration area provides for high-volume liquid filtration at high retention efficiency with a low initial investment.
- Housings are manufactured with crevice-free internals, fine polishing inside to ensure surface smoothness. Preferable for potable water and food/beverage production

#### **Surface Finish**

Finish Processing Options:

Internal: Mech Polished / Passivated Exernal: Mech Polished /Passivated / Abrasive Blasted

#### **Operating Conditions**

Max. Operating Pressure: 1.0MPa (150psi) Max.Operating Temperature: 80°C (176°F)

Connection

Flange

Flange

Thread

Thread

Thread

Note

HG/T20592-2009 PN16

HG/T20592-2009 PN16

\_

\_

Specification

pl-rf

pl-rf

FNPT1/4"

M14\*1.5

FNPT1/4"

#### **Connection**

Name

Inlet

Outlet

Vent

Pressure

Gauge Conection

Outlet

Num

N1

N2

N3

N4

N5

R/			_	_
Μ	d	lei		S

Shell Options:	304 or 316L
Vent Port:	304 or 316L
Eyebolts:	304
Legs	304
Seal Materials:	Silicone, FKM, EPDM

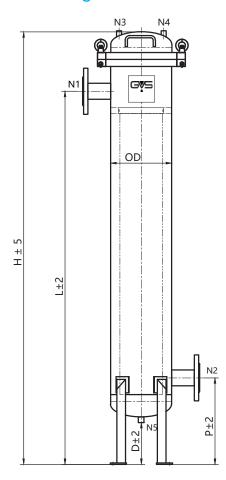
#### **Applications**

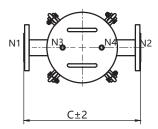
- Pre-filtration of RO systems; Bottled water production
- Filtration of process water, condensate water, cooling water, waste water
- Chemical industry filtration of acids, alkaline liquids, organic solvents
- Energy industry condensate & cooling waters
- Food and beverage: filtration of drinks, beverages and drinking water

	ORDERING INFORMATION							
Series	Connection	Shell Material	Number Round	Length	Inlet&Outlet	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDM=High Flow	HF=HF Series	J=304	01 = 1	20 = 20"	F50=DN50/(for	S=Silicone	E=Electropolished	E=Electropolished
Filter Housings	Cartridges	K=316L	02= 2	40 = 40"	Single-round)	E=EPDM	M=Mech. Polished	M=Mech. Polished
			03 = 3	60 = 60"	F80=DN80/(for	V=FKM		
			04 = 4		2-round)			
			05 = 5		F100=DN100/(for 3-round)			
					F125=DN125/(for			
					4/5-round)			1

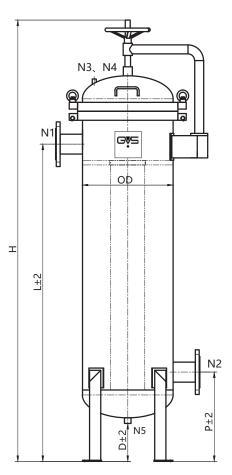
#### Eg.=>CHDMHJ0140F50SEEY

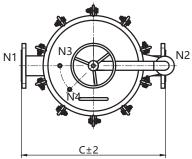
#### Single-round 40"





#### Multi-round 40"





(mm) Cartridges	Н	L	Р	Ν	С	D	OD
1	1550	1340	310	DN50	420	150	ø219
2	1980	1420	400	DN80	645	170	ø406
3	2030	1440	420	DN100	695	170	ø456
4	2090	1470	450	DN125	750	170	ø508
5	2120	1480	460	DN125	800	170	ø558

# **CHDN Series - Bag Filter Housings**



CHDN Series - Bag Filter Housings from GVS Filtration are offered in a range of sizes and port options to meet your needs for liquid filtration. The housings are fabricated using best-practice, industry leading production methods to deliver high quality and best value. These are an excellent choice for liquid filtration covering a wide range of applications: food and beverage, fine chemicals, process fluids. The single-bag and multi-bag housings can be customized depending on the user's specific needs.

#### **Features**

• Using quality stainless steel components to build all housings, ensures consistent quality and performance.

• The three-point clamping closure ensures excellent sealing performance.

• The swingbolt closure with eyebolts allows for easy handling and servicing.

• Strengthened filter baskets provide more robust construction and longer service life.

• Housings are manufactured with crevice-free internals, fine polishing inside to ensure surface smoothness.

- Preferable for potable water and food/beverage production.
- Compatible with 1# bag and 2# bag.

#### **Surface Finish**

Finish Processing Options:

Internal: Mech Polished / Passivated Exernal: Mech Polished /Passivated / Abrasive Blasted

#### **Materials**

Shell Options: Eyebolts: Legs Seal Materials:

#### 304 or 316L 304 304 FKM, EPDM

#### **Operating Conditions**

Max. Operating Pressure: Max.Operating Temperature: 1.0MPa (150psi) 80°C (176°F)

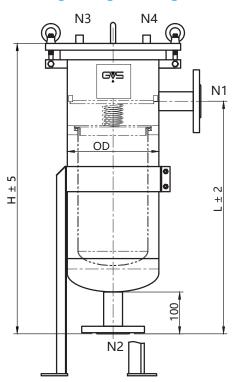
#### Connection

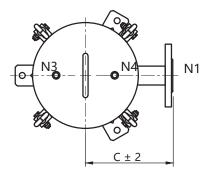
	1		
Num	Name	Connection	Note
N1	Inlet	FlangePL-RF/tc	HG/T20592-2009 PN16
N2	Outlet	FlangePL-RF/tc	HG/T20592-2009 PN16
N3	Vent	FNPT1/4"Thread	-
N4	Pressure Gauge Conection	M14*1.5 Thread	-

#### **Applications**

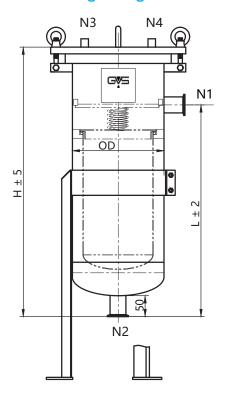
- Pre-filtration of RO systems, Bottled water production
- Filtration of process water, condensate water, cooling water, & waste water
- Chemical industry filtration of acids, alkaline liquids, & organic solvents
- Energy industry condensate & cooling waters

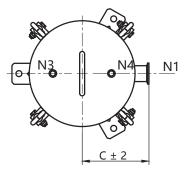
Single-bag 1#Flange



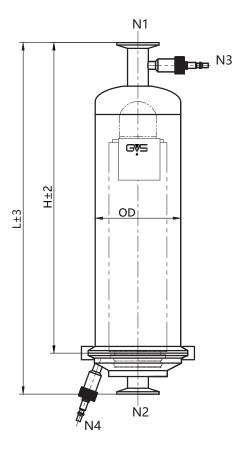


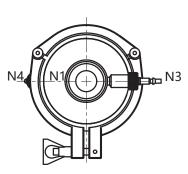
Single-bag 1#TC





(mm) Mode	н	L	Р	N	С	OD
1# Single-bag TC	645	505	-	1.5''	150	ø219
1#Single-bag Flange	695	555	-	DN40	210	ø219
2#Single-bag TC	1045	905	-	2''	150	ø219
2#Single-bag Flange	1095	950	-	DN50	210	ø219
2#2 bags Flange	1680	1120	400	DN80	645	ø406
2#3 bags Flange	1730	1140	420	DN100	695	ø456
2#4 bags Flange	1790	1170	450	DN125	750	ø508
2#5 bags Flange	1820	1180	460	DN125	800	ø558





Housing length (mm) Cartridge length	н	L
5"	238	288
10"	368	418
20"	618	668
30"	868	918
40"	1,118	1,168

#### Eg.=>CHDNJ0101T38SMMY

	ORDERING INFORMATION						
Series	Shell Material	Number Round	Filter Bag	Inlet&Outlet	Seal Material	Surface Finish (internal)	Surface Finish (external)
CHDN=Bag Filter	J=304	01=1	01=1#	T38=TC 1.5"/(for Single-bag 1#)	S=Silicone	M=Mech. Polished	M=Mech. Polished
	K=316L	02=2	02=2#	T50=TC 2"/(forSingle-bag2#)	E=EPDM	P=Passivated	P=Passivated
		03=3		F40=Flange DN40/(for Single-bag 1#	) V=FKM		S=Abrasive Blasted
		04=4		F50=Flange DN50/(for Single-bag 2#	ŧ)		
		05=5		F80=Flange DN80/(for 2 bags 2#)			
		06=6		F100=Flange DN100/(for 3 bags 2#)			
		07=7		F125=Flange DN125/(for 4/5 bags 2	#)		
		08=8					

### **CHDSBC Series - Multi-Cartridge Liquid Filter Housings**



#### w/ Swing Bolt Closure

Manufactured of AISI304 or AISI316L stainless steel for high-purity industrial filtration requirements. The flexible design accommodates DOE, 222/FIN, and 222/FLAT style cartridges. They accept standard 2.5" to 2.85"OD filter cartridges in configurations of up to 50-around and up to 40" cartridge length.

This housing series offers a great many options for cartridge quantity, flow rate capacity, and porting. They're the standard choice to support higher flow rate applications with abundant options for cartridge media types and retention ratings.

#### **Features**

- Rugged swing-bolt closure allows easy access for cartridge changes.
- Strengthened, welded legs provide a stable and durable installation.
- 150 psi (10 bar) operating pressure rating.
- Davit arm hand wheel features improved ease of operation (12 around and up).
- Can provide flow rates to 1,200 GPM and beyond.

#### **Applications**

- Suitable for the broadest range of industrial applications from process fluid streams for water, aqueous solutions, oils, and fine chemicals
- Used in food and beverage production: filtration of juices, syrups, food ingredients, and bottled water

#### **Product Quality**

- Manufactured within an ISO 9001:2015 certified quality management system.
- Certification of Quality document can be provided upon request.

#### **Materials of Construction**

Shell Components	AISI304 or AISI316L Stainless Steel
Seal Options	EPDM (standard), SILICONE, NBR, FKM

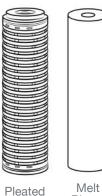
#### **Surface Finish**

Surface Quality	Glass beaded finish is standard Industrial
Surface Quality	electropolish option

#### **Operating Conditions**

Operating Temperature	121°C (250°F) max.
Design Pressure	10 bar (150 psi)

#### **Cartridge Type**



Blown



Strina

Wound





End Cap

# CHDSBC Series - Multi-Cartridge Liquid Filter Housings

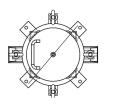


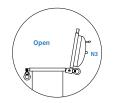
23

# Industrial Cartridge Housing - 5X

Num	Name	Specification	Connection mode
N1	Inlet	FNPT 2''	
N2	Outlet	FNPT 2''	
N3	Vent	FNPT 1/4''	Thread
N4	Gauge	FNPT 1/4''	Thread
N5	Gauge	FNPT 1/4''	
N6	Drain	FNPT 1/2''	

Size	A	В	С	D
10"	430	665	770	120
20"	680	915	1020	247
30"	930	1165	1270	498
40"	1180	1415	1520	746

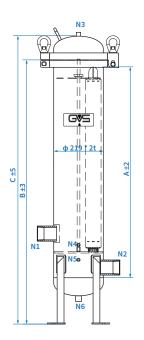




### Industrial Cartridge Housing - 7X

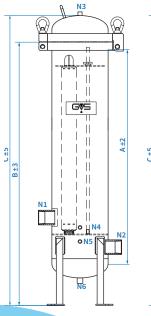
Size	А	В	С	D
10"	450	700	820	120
20"	700	950	1070	247
30"	950	1200	1320	498
40"	1200	1450	1570	746

-	,	
C ±5	B ±3	= = =
		N6

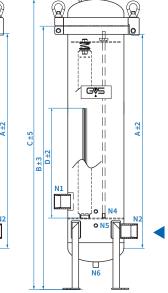


Num	Material	Name	Specification	Connection mode
NH	304	Inlet	FNPT 2''	Thread
N1	316L	Outlet	WN50-150RF	Flange
N2	304	Inlet	FNPT 2''	Thread
IN2	316L	Outlet	WN50-150RF	Flange
N3		Vent	FNPT 1/4''	
N4	004/0101	Gauge	FNPT 1/4''	Thursday
N5	304/316L	Gauge	FNPT 1/4''	Thread
N6		Drain	FNPT 1/2''	

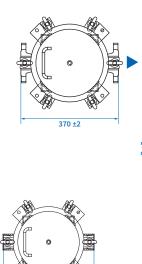
N3



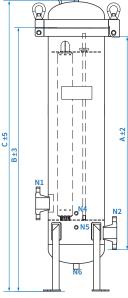
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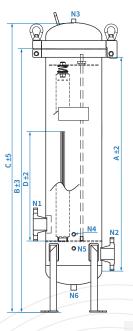


<u>N</u>3



380 ±2





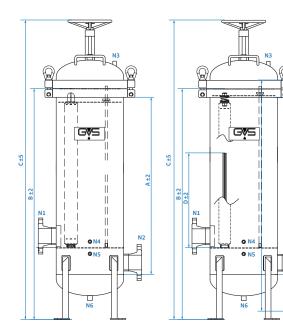
304

316L

# Industrial Cartridge Housing - 12X

Num	Name	Specification	Connection mode
N1	Inlet	FNPT 2''	
N2	Outlet	FNPT 2''	
N3	Vent	FNPT 1/4''	Thread
N4	Gauge	FNPT 1/4''	Thread
N5	Gauge	FNPT 1/4''	
N6	Drain	FNPT 1/2''	

Size	A	В	С	D
10"	430	665	770	120
20"	680	915	1020	247
30"	930	1165	1270	498
40"	1180	1415	1520	746



#### Eg.=>CHDSBC4120N304SEP

ORDERING INFORMATION													
Series	Ctg Qty		Ctg Qty Cartridge Length		ge Length	Main Ports		Material		Seals		Options, Standard	
CHDSBC	4 4 Cartridges			1	10''	20N	2''FNPT	304 AISI304		E	EPDM	EP Electropolished	
	5 5 Cartridges			2	20''	30N	3''FNPT	316L	AISI316L	В	NBR		
	7 7 Cartridges			3	30''	20F	2"RF FLANGE	2''RF FLANGE		S	Silicone		
	12 12 Cartridges			4	40''	30F	3"RF FLANGE			V	FKM		
	21 21 Cartridges		21 21 Cartridges	1 21 Cartridges			40F	4"RF FLANGE					
	36	36 Cartridges			60F	6''RF FLANGE	λE						
	51	51 Cartridges					_						





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